

SAFETY DATA SHEET

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1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Name CLEAN SOLDER SOLDER BAR NP237

Company Identification

Name of Supplier NIHON GENMA MFG. CO., LTD.
 Address of Supplier 2-16-4, Mitsuyakita, Yodogawa-Ku, Osaka, Japan
 Department in charge Technical department
 Person in charge Junichi Takenaka
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 SDS No. SDS- E150805
 Recommended and restrictions of use of the products Soldering process

2. HAZARD IDENTIFICATION

GHS Classification

<Physical Hazards>		<Health Hazards>	
Explosives	Not Applicable	Acute toxicity, oral	Classification Not Possible
Flammable gases	Not Applicable	Acute toxicity, dermal	Classification Not Possible
Flammable aerosols	Not Applicable	Acute toxicity (inhalation:gas)	Not Classified
Oxidizing gases	Not Applicable	Acute toxicity (inhalation:vapor)	Classification Not Possible
Gases under pressure	Not Applicable	Acute toxicity (inhalation:dust and mist)	Classification Not Possible
Flammable liquids	Not Applicable	Skin corrosion/irritation	Classification Not Possible
Flammable solids	Not Applicable	Eye damage/irritation	Classification Not Possible
Self-reactive substances and liquids	Not Applicable	Respiratory sensitization	Classification Not Possible
Pyrophoric liquids	Not Applicable	Skin sensitization	Classification Not Possible
Pyrophoric solids	Not Applicable	Germ cell mutagenicity	Classification Not Possible
Self-heating substances and mixtures	Not Applicable	Carcinogenicity	Not Classified
Substances and mixtures which, in contact with water, emit flammable	Not Applicable	Reproductive toxicity	Classification Not Possible
Oxidizing liquids	Not Applicable	Specific target organ toxicity (single exposure)	Not Classified
Oxidizing solids	Not Applicable	Specific target organ toxicity (repeated exposure)	Category 1
Organic peroxides	Not Applicable	Aspiration hazard	Classification Not Possible
Substance and mixtures corrosive to metals	Not Applicable	<Environmental Hazards>	
		Hazardous to the aquatic environment-Acute hazard	Classification Not Possible
		Hazardous to the aquatic environment-Chronic hazard	Not Classified

Label Elements
Symbols/Pictograms



Signal Word Danger

Hazardous Information

H372 Cause damage to organs through prolonged or repeated exposure

Instructions

- Precaution** Do not breathe dust/fume/gas/mist/vapors/spray. (P260)
Wash hands thoroughly after handling. (P264)
Do not eat, drink or smoke when using this product. (P270)
- Response** Get medical advice/attention if you feel unwell. (P314)
- Disposal** Dispose of contents/container to in accordance with local/regional/national/international regulations. (P501)

3. COMPOSITION AND INFORMATION ON INGREDIENTS

Single Substance or Mixture Mixture(alloy)
Chemical name or General name Solder bar

Composition

Material name	Chemical formula	CAS No	Official file number	Content wt%
Tin	Sn	7440-31-5	-	99
Copper	Cu	7440-50-8	-	0.70
Bismuth	Bi	7440-69-9	-	0.30

4. FIRST-AID MEASURES

- Eye contact** Flush eye well with plenty running water for 15 minutes, including under eyelids. See physician.
- Skin contact** Wash with plenty of soap and water.
- Inhalation** Remove to fresh air and call physician.
- Ingestion** Spit out promptly and receive treatment by doctor in case necessary afterwards.

5. FIRE-FIGHTING MEASURES

- Extinguishant** Dry chemical, air foam, carbon dioxide.
- Specific fire fighting** Fire fighting perform from the windward and remove inflammables.
- Prohibited extinguisher** Water For melted metal to pour water is strictly prohibited.
- Protection for fire fighters** Stand in the windward, wear tools for protection for breathing and do not inhale outbreak gas.

6. ACCIDENTAL RELEASE MEASURES

- Attention for the human body** The collection work should be carried out from windward with protection glasses, gloves, mask.
- Attention for the environment** Pay attention not to flow out into the public waters.
- Removal method** Scoop up excess material and wash affected area with soap and water.
Handling of repossession: refer to "13. Attention of disposal".
In case of small amount, wipe off with organic solvent.

7. HANDLING AND STORAGE

- Handling** Do not touch this product with bare hand. If this product is in contact with skin, wash the hand with alcohol or water with soap.
Wear protection glass and mask in operation.
- Instructions** Ventilate the room sufficiently in operation. Take care not to inhale the vapor.
- Storage** Keep in the cool and dark space.
Condition to avoid Keep Away from heat source, ignition, strong oxidizers, alkaline and acid.

8. EXPOSURE CONTROLS AND PERSONAL PROTECTION

Protective equipment	In operation, perform local exhaust	
Exposure limit	Unit mg/m3	
	OSHA PEL	ACGIH TWA
	2009	2009
Tin	2	2
Copper	0.1	0.2
Bismuth	-	-

Personal protective equipment

Respiratory apparatus	Protective mask
Hand	Protective gloves
Eye	Protective glass

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	Gray metal bar		
Melting Point(METAL)	227	°C	Percent Volatile (main solvent) No
Combustibility	No	Specific gravity	7.3
Solubility to water	No	Ignition point (main solvent)	No
Flash point (main solvent)	No	Oxidization	No
Flash (spontaneous combustion, reaction with water)	No	Boiling point (main solvent)	No informatiojn

10. STABILITY AND REACTIVITY

Stability	This product considered stable under normal condition.
Reactivity	Metal ingredient may react with strong acid and oxidizer, alkaline and acids.
Condition to avoid	Keep Away from heat source, ignition, strong oxidizers, alkaline and acid.
Hazardous decomposition	By combustion copper fume is generated.

11. TOXICOLOGICAL INFORMATION

Acute toxicity	No information
Skin corrosion/irritation	No information
Eye damage/irritation	No information
Respiratory sensitization	No information
Skin sensitization	No information
Germ cell mutagenicity	No information
Carcinogenicity	No information
Reproductive toxicity	No information
Specific target organ toxicity (single exposure)	No information
Specific target organ toxicity (repeated exposure)	(Sn) fear of the obstacle to the lungs
Aspiration hazard	No information
Hazardous to the aquatic environment-Acute hazard	No information
Hazardous to the aquatic environment-Chronic hazard	No information

12. ECOLOGICAL INFORMATION

Mobility	No information
Biodegradation	No information
Bioaccumulation	No information
Fish Toxicity	No information

13. DISPOSAL CONSIDERATIONS

In accordance with state and local regulations
Metal ingredients are recyclable.

14. TRANSPORT INFORMATION

UN No. Not Applicable

Marine pollutant Not Applicable

Specific transport measures and condition

To avoid sunshine, high temperature and humidity, keep away from heat.

Check before transport load not breakage of container, turnover and fall during transport.

15. Regulatory Information

Industrial safety and health law Enforcement order Article 18-2 322 Tin and its compounds
Enforcement order Article 18-2 379 Copper and its compounds

PRTR Law Not Applicable

Other Regulations Sewerage Act Enforcement Act Article 9-4 Copper and its compounds

16. OTHER INFORMATION

This SDS is created based on the information we can get at issued date. We expect accuracy, but it is not a thing of guarantee. Please perform reasonable attention for individual use and safe handling.

Because the contents of this information correspond to a normal use / condition, in case of not normal use/condition, we will assume that the responsibility is of the user.